

## CEMENTS AND PRIMERS

Choosing the correct cement is a vital link in a thermoplastic piping system. Although cement is one of the most critical components of a piping system, it is most often overlooked. Cements are formulated to best meet specific needs –for example, general-purpose cement is thinner and less aggressive in bonding than heavy-duty industrial cement. Use Clear Conduit Solvent Cement Medium Bodied to create solid, waterproof joints when connecting electrical PVC conduit pipe. The cement is approved for use with rigid PVC conduit such as Kraloy's Rigid PVC conduit & fittings, Kwikon ENT and fittings, and Duct & fittings.



Size	Part Number	Product Code
<b>Clear Regular Bodied Solvent Cement (Low VOC)</b>		
1/2 Pint	CEMC05	078883
Pint	CEMC10	078884
Quart	CEMC20	078885
Gallon*	CEMC80	078887
<b>Clear Medium Bodied Solvent Cement (Low VOC)</b>		
Pint		078798
Quart		078799
<b>Grey Medium Bodied Solvent Cement</b>		
Pint	CEMG10	078083
Quart	CEMG20	078096
<b>Cold Weather Solvent Cement</b>		
Pint	CWC10	078503
Quart	CWC20	078886
<b>ENT Solvent Cement (Low VOC)</b>		
Quart	CCB100QT	078186
<b>Clear Conduit Primer (Low VOC)</b>		
Pint	PRMC10	078174
Quart	PRMC20	078175
<b>Purple Primer (Low VOC)</b>		
Quart	PRMP20	078054

All cements and primers come with applicator caps except where indicated with \*

### AVERAGE # OF JOINTS PER PINT OR QUART OF CEMENT

Nominal Pipe Size inches	# of Joints per Pint	# of Joints per Quart
1/2	350	700
3/4	200	400
1	150	300
1-1/4	110	220
1-1/2	80	160
2	45	90
2-1/2	40	80
3	35	70
3-1/2	30	60
4	24	48
5	10	20
6	8	16