

Copper & Stainless Steel Cutting Prep Machines



Model 122



Model 122XL

Model 122 Capacity

- Tubes & Fittings: ½" - 2" (12mm - 60mm).

Model 122XL Capacity

- Tubes & Fittings: ½" - 4" (12mm - 120mm).

These machines are designed to cut, clean, ream, and debur copper and stainless steel tubing and fittings quickly and professionally. Weighing only 50 pounds and 80 pounds respectively, and possessing a conveniently located carrying handle, the Models 122 and 122XL are ideal for transport directly to the job site. Rugged cast aluminum housing and powerful ⅓ HP induction motor assure long life.

Features

- Powerful, ⅓ HP induction motor drives rollers at 450 RPM (122), 300 RPM (122XL).
- Rugged O.D. cleaning brush cleans tubing quickly with minimal effort.
- Core reamer easily removes turbulence-causing burrs.
- Cutting handle adjusts to accommodate different tubing sizes.
- Copper cutter wheel tested to over 10,000 cuts.
- Guide rollers ensure a straight cut with no tracking.
- Large carrying handle for easy transport to the job site.
- Built-in ½"-incremental scale for quick, easy measuring.
- Fitting brush kit includes six brushes, storage rack and collet.
- Approved by CSA to CSA and UL standards (115 V only).

Technical Specifications

- Motor: ⅓ HP, 115V, 60Hz Induction Motor.
- Switch: Toggle On/Off.
- Cutter Wheel: Model 2191 HD Wheel (122).
- Cutter Wheel: Model 122 SS (122XL).
- Roller Speed: 450 RPM (122), 300 RPM (122XL).
- Reamer: Single Flute Cone, RH, ½" to 2" (122).
- Reamer: Single Flute Cone, RH, ½" to 2" (122XL).

Standard Equipment

Model 122

- One O.D. Cleaning Brush.
- One Core Reamer.
- One Fitting Brush Storage Kit.

Model 122XL

- One O.D. Cleaning Brush.
- One O.D. Deburring Disk.
- One Core Reamer (Maximum pipe size: 2" in diameter).



The heavy-duty O.D. Cleaning Brush cleans the outside diameter of ½" or 2" tubing quickly and easily



The Inner Reamer removes turbulence-causing burrs quickly and effortlessly



The optional fitting brush attachments can be used to clean fittings fast



The optional Debur Disk is used to grind the O.D. edge to help with tight fittings

Catalog No.	Model No.	Description	Weight	
			lb.	kg
93492	122	115V Copper Cutting/Prep Machine ½"-2"	50	22,68
10973	122XL	115V Copper Cutting/Prep Machine ½"-4"	83	37,65

Accessories

93717	—	½" Fitting Brush (3 Per Pack)	½	0,24
93722	—	¾" Fitting Brush (3 Per Pack)	½	0,26
93727	—	1" Fitting Brush (3 Per Pack)	¾	0,27
93732	—	1¼" Fitting Brush (3 Per Pack)	¾	0,29
93737	—	1½" Fitting Brush (3 Per Pack)	1¾	0,77
93742	—	2" Fitting Brush (3 Per Pack)	1¾	0,79
12638	—	2½" Fitting Brush (3 Per Pack)—122XL Only	1¾	0,79
12643	—	3"-4" Fitting Brush (3 Per Pack)—122XL Only	2	0,82
94682	—	O.D. Cleaning Brush	1	0,44
46105	—	O.D. Debur Disk	1¼	0,57
93747	—	Quick-Change Collet	2¼	0,95
93712	—	Fitting Brush Holder	6	2,63
93707	—	Fitting Brush Storage Kit Includes Mountable Storage Rack, Quick-Change Collet, Spare Cutter Wheel, and Brushes (½", ¾", 1", 1¼", 1½", 2")	3	1,39
36662	301A	Model 301A Foot Switch—120V	7½	3,39
33175	2191	Cutter Wheel for Copper	¼	0,01
33551	122SS	Cutter Wheel for Copper and Stainless Steel	¼	0,01
10343	—	Wheel Pin for 33551 Cutter Wheel	¼	0,01
42360	1206	1206 Stand — XL Only	31	14,06
94687	—	2" Reamer Cone Assembly	⅙	0,02